

# FLOW RATE MONITOR / TOTALIZER

WITH LINEARISATION, HIGH / LOW ALARMS  
AND ANALOG / PULSE SIGNAL OUTPUTS



## Features

- Displays instantaneous flow rate, total and accumulated total.
- Two alarm values can be entered: low and high flow rate alarm.
- Ten point linearisation of the flowcurve - with interpolation.
- Selectable on-screen engineering units; volumetric or mass.
- Auto backup of settings and running totals.
- Operational temperature -40°C up to +80°C (-40°F up to 176°F).
- Very compact design for panel mount, wall mount or field mount applications.
- Rugged aluminum field mount enclosure IP67/NEMA4X.
- Intrinsically Safe - ATEX and IECEx approval for gas and dust applications.
- Explosion/ flame proof  $\text{Ex}$  II 2 GD EEx d IIB T5.
- Alarm, analog and pulse signal outputs.
- Full Modbus communication RS232/485/TTL.
- Loop or battery powered, 8 - 24V AC/DC or 115 - 230V AC power supply.
- Sensor supply 3.2 / 8.2 / 12 / 24V DC.

## Signal output

- Up to three free configurable alarm outputs.
- (0)4 - 20mA / 0 - 10V DC according to linearised flow rate.
- Up to three pulse outputs according to linearised accumulated total.

## Signal input

### Flow

- Reed-switch.
- NAMUR.
- NPN/ PNP pulse.
- Sine wave (coil).
- Active pulse signals.
- (0)4 - 20mA.
- 0 - 10V DC.

## Applications

- Liquid flow measurement with mechanical flowmeters where a precise calculation over the full measurement range is required. Also continuous flow rate monitoring is required. Alternative basic models: F013, F016, F112, F113.

## General information

### Introduction

The F118 provides very precise linearisation of the flowmeters signal. In addition to the average K-Factor or Span, ten linearisation points can be entered. The unit will interpolate between these points greatly enhancing accuracy in any flow-range. Moreover, continuous flow rate monitoring feature is available with low and high flow rate alarm values. A wide selection of options further enhances the capabilities of this model.

### Display

The display has large 17mm (0.67") and 8mm (0.31") digits which can be set to show flow rate, totals and alarm values. On-screen engineering units are easily configured from a comprehensive menu. The accumulated total can register up to 11 digits and is backed-up in EEPROM memory every minute.

### Configuration

All configuration settings are accessed via a simple operator menu which can be pass-code protected. Each setting is clearly indicated with an alpha-numerical description, which avoids confusing abbreviations and baffling codes.

Once familiar with one F-series product, you will be able to program all models in the series without a manual. All settings are safely stored in EEPROM memory in the event of sudden power failure.

### Analog output signal

The linearised flow rate is re-transmitted with the (0)4 - 20mA or 0 - 10V DC output signal. The output signal is updated ten times per second. The output value is user defined, e.g. 4mA equals to 15L/Hr and 20mA equals to 2000L/Hr. The output signal can be passive, active or isolated where the passive output type will loop power the F118 as well.

### Alarm outputs

Up to three outputs are available to transmit the flow rate alarm condition and/or to generate a pulse in relation to total. All free configurable, in such a way that you can have e.g. one low alarm output, one high alarm output and one pulse output. A maximum of two outputs are available in Intrinsically Safe applications. The output signals can be a passive NPN, active PNP or an isolated electro-mechanical relay.

### Pulse output

The scaleable pulse output, reflects the count on the accumulated display. The pulse length is user defined from 0.008 second up to 2 seconds. The maximum output frequency is 64Hz.

### Signal input

The F118 accepts most pulse and analog input signals for volumetric flow or mass flow measurement. The input signal type can be selected by the user in the configuration menu without having to adjust any sensitive mechanical dip-switches or jumpers.

### Communication

All process data and settings can be read and modified manually or through the Modbus communication link (RS232 / RS485). Full Modbus functionality remains available for the Intrinsically Safe version (TTL).

### Hazardous areas

This model has been ATEX and IECEx certified Intrinsically Safe for gas and dust applications, with an allowed operational temperature of -40°C to +70°C (-40°F to +158°F).

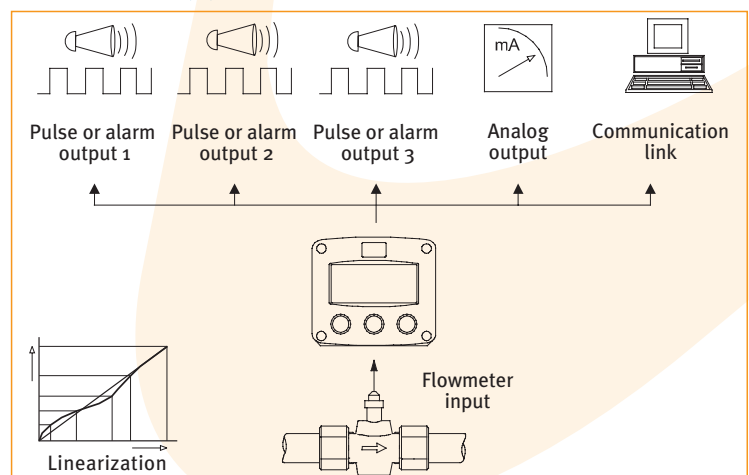
A flame proof enclosure with ATEX certification offers the rating  $\text{Ex}$  II 2 GD EEx d IIB T5.

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### Enclosures

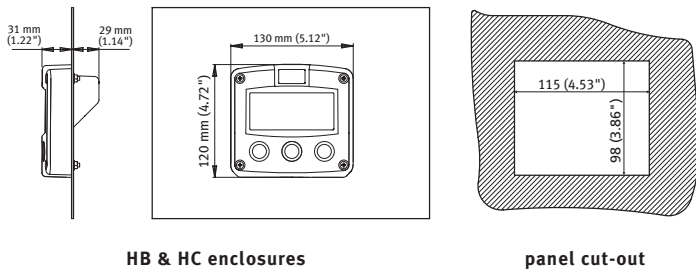
Various types of enclosures can be selected, all ATEX and IECEx approved. As standard the F118 is supplied in an GRP panel mount enclosure. Most popular is our rugged aluminum field mount enclosure with IP67 / NEMA 4X rating. Both European or U.S. cable gland entry threads are available.

## Overview application F118

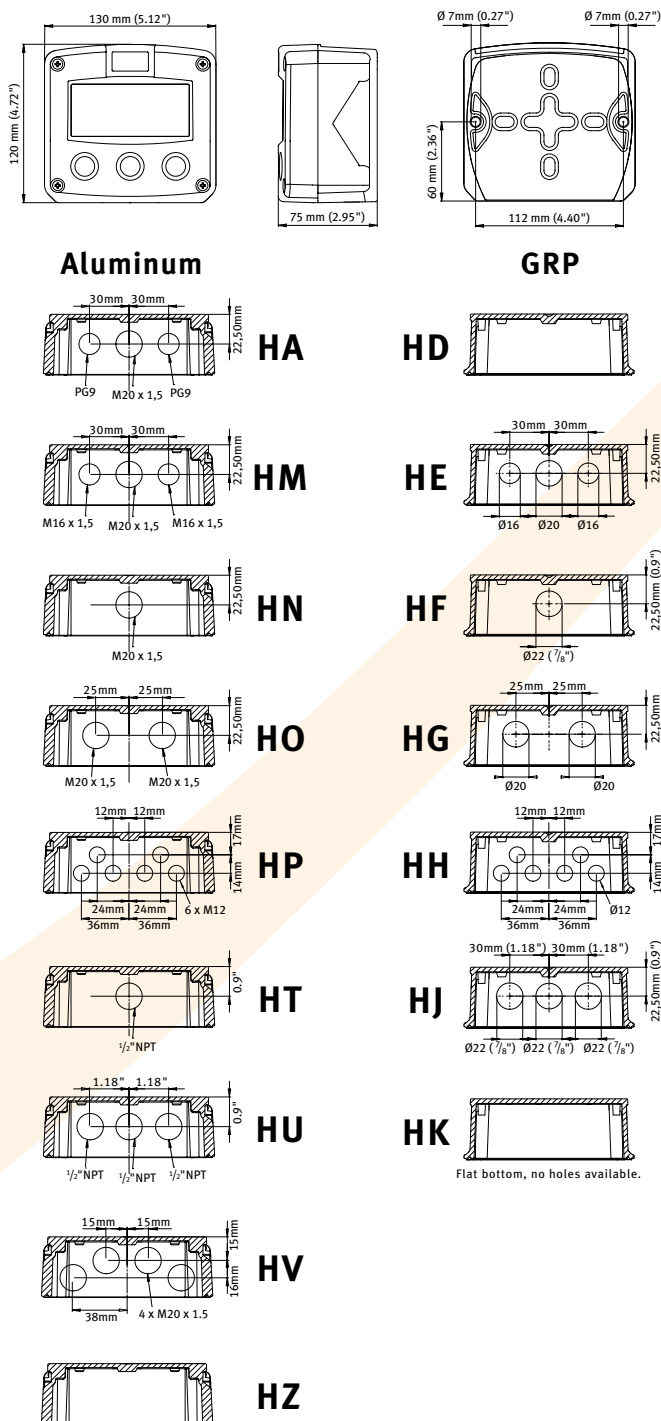


## Dimensions enclosures

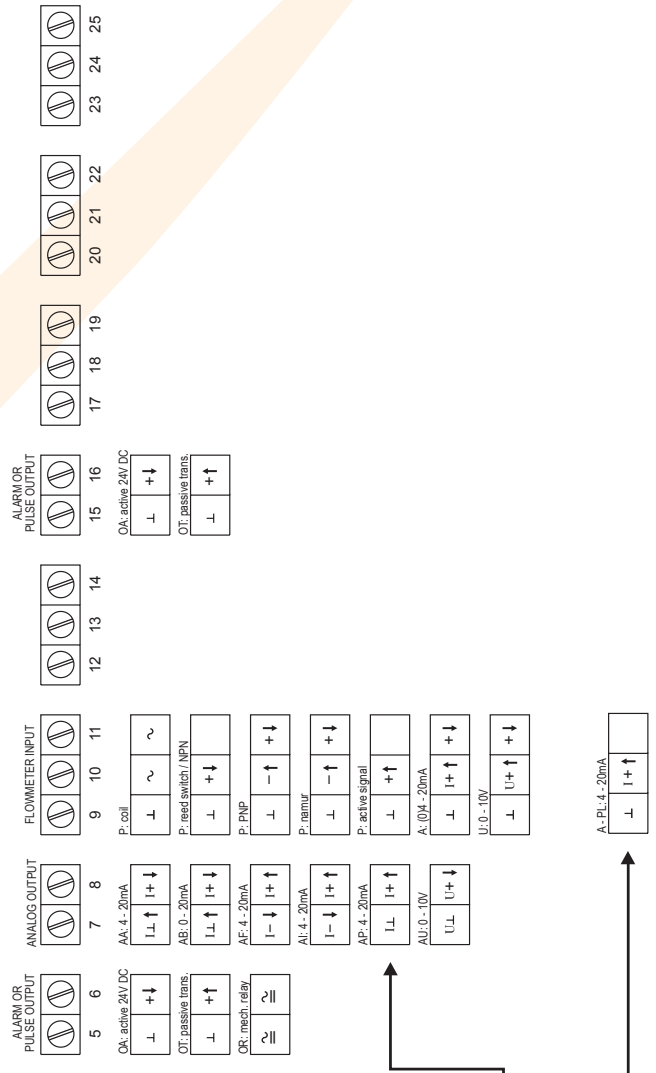
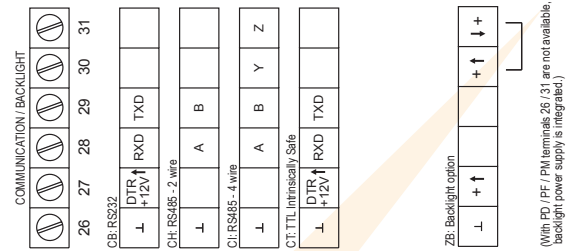
### Aluminum & GRP panel mount enclosure



### Aluminum & GRP field / wall mount enclosures



## Terminal connections

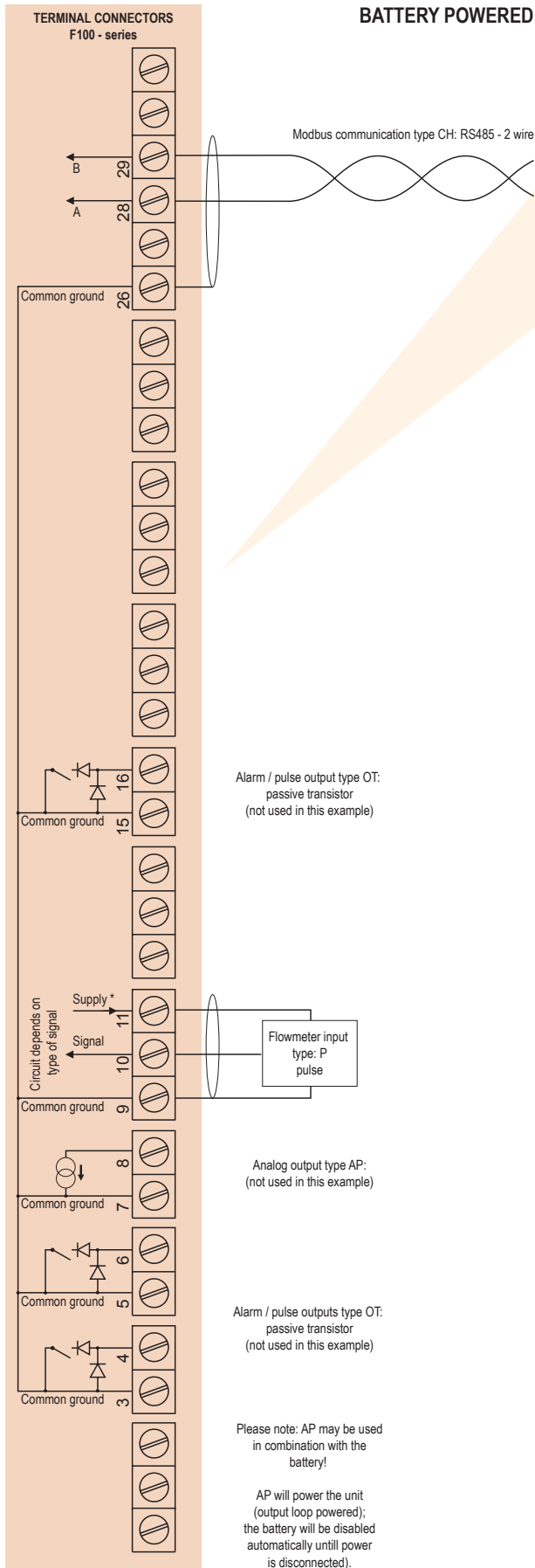


### Display example - 90 x 40mm (3.5" x 1.6")

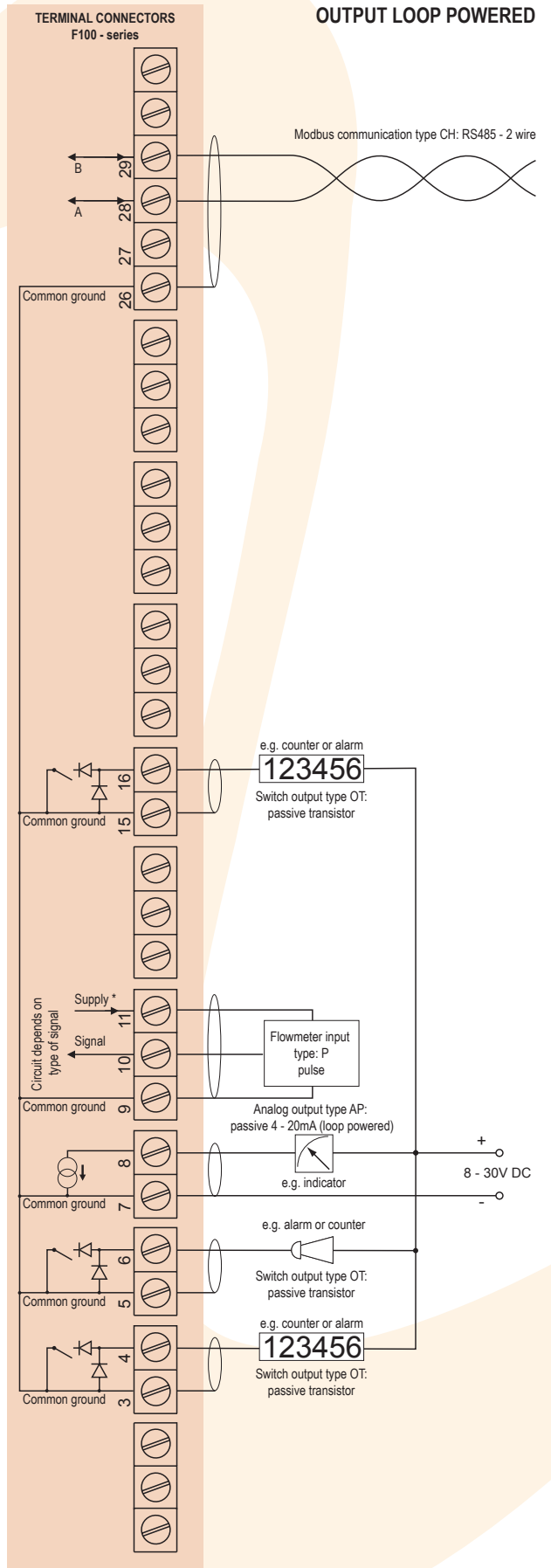


Typical wiring diagram F118-P-(AP)-CH-(OT)-PB

Typical wiring diagram F118-P-AP-CH-OT-PX

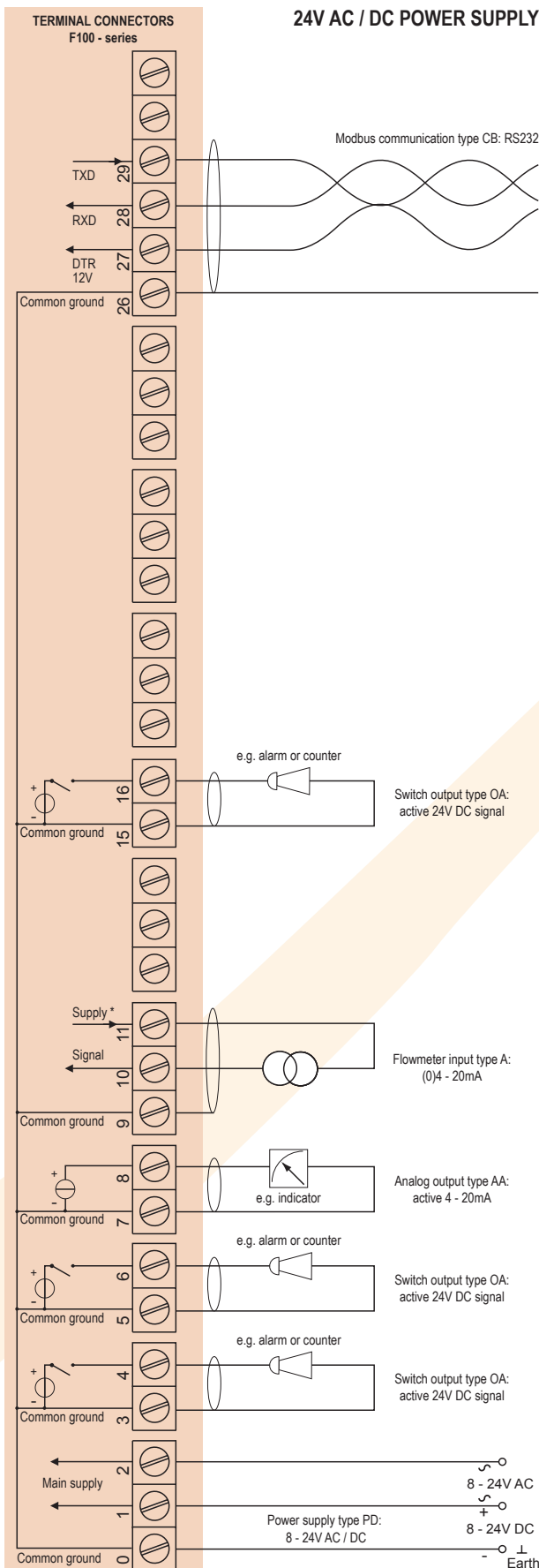


\*Supply voltage: 1.2 / 3.2V DC to sensor



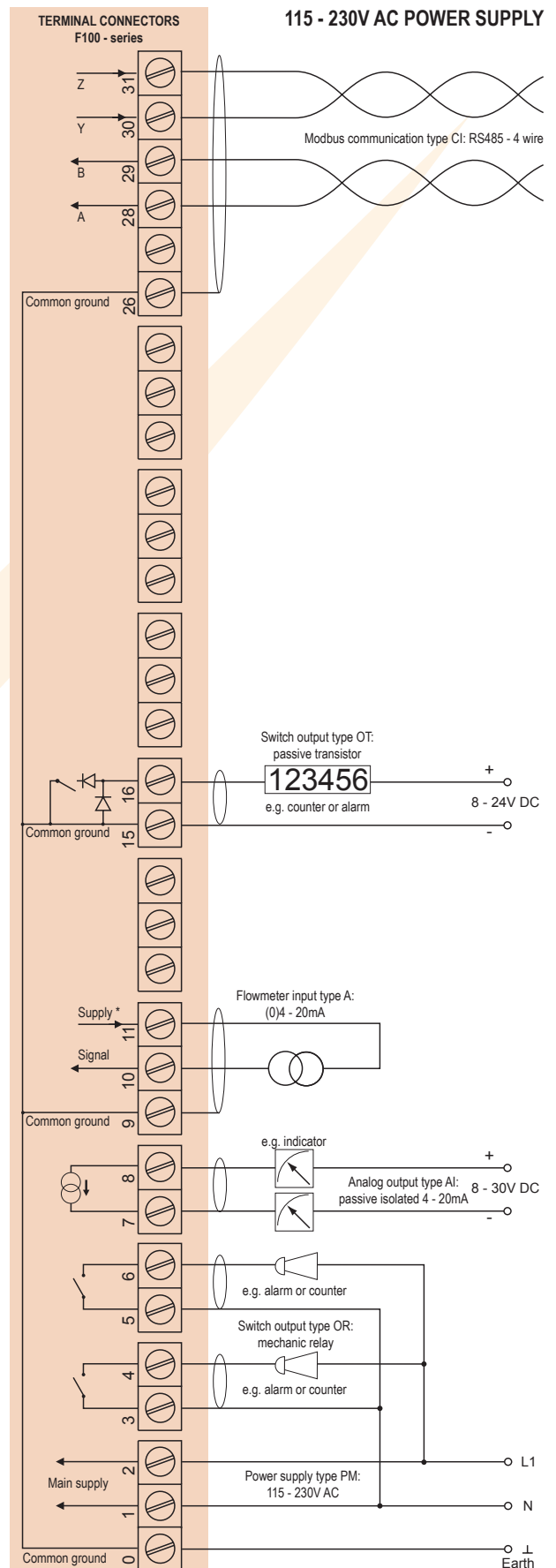
\*Supply voltage: 1.2 / 3.2V DC to sensor

Typical wiring diagram F118-A-AA-CB-OA-PD



\*Supply voltage: 3.2 / 8.2 / 12 / 24V DC to sensor

Typical wiring diagram F118-A-AI-CI-OR-PM



\*Supply voltage: 3.2 / 8.2 / 12 / 24V DC to sensor



## Hazardous area applications

The F118-XI has been certified according ATEX and IECEx by DEKRA for use in Intrinsically Safe applications with an ambient temperature of -40°C to +70°C (-40°F to +158°F).

- The ATEX markings for gas and dust applications are:

**II 1 G Ex ia IIB/IIC T4 Ga**  
**II 1 D Ex ia IIIC T100 C Da IP6X.**

- The IECEx markings for gas and dust applications are: **Ex ia IIC/IIB T4 Ga** and **Ex ia IIIC T100 C Da IP6X.**

Besides the two I.S. power supplies for the pulse and alarm outputs, it is allowed to connect up to three I.S. power supplies in IIB/IIIC applications or one in IIC applications. Consult the certificate for the maximum input and output values of the circuits. Full functionality of the F118 remains available, including 4 - 20mA output, pulse and alarm outputs and Modbus communication (type CT). Power supply type PD-XI offers a 8.2V sensor supply e.g. for one Namur sensor. A flame proof enclosure with rating ATEX **II 2 GD EEx d IIB T5** is available as well. Please contact your supplier for further details.

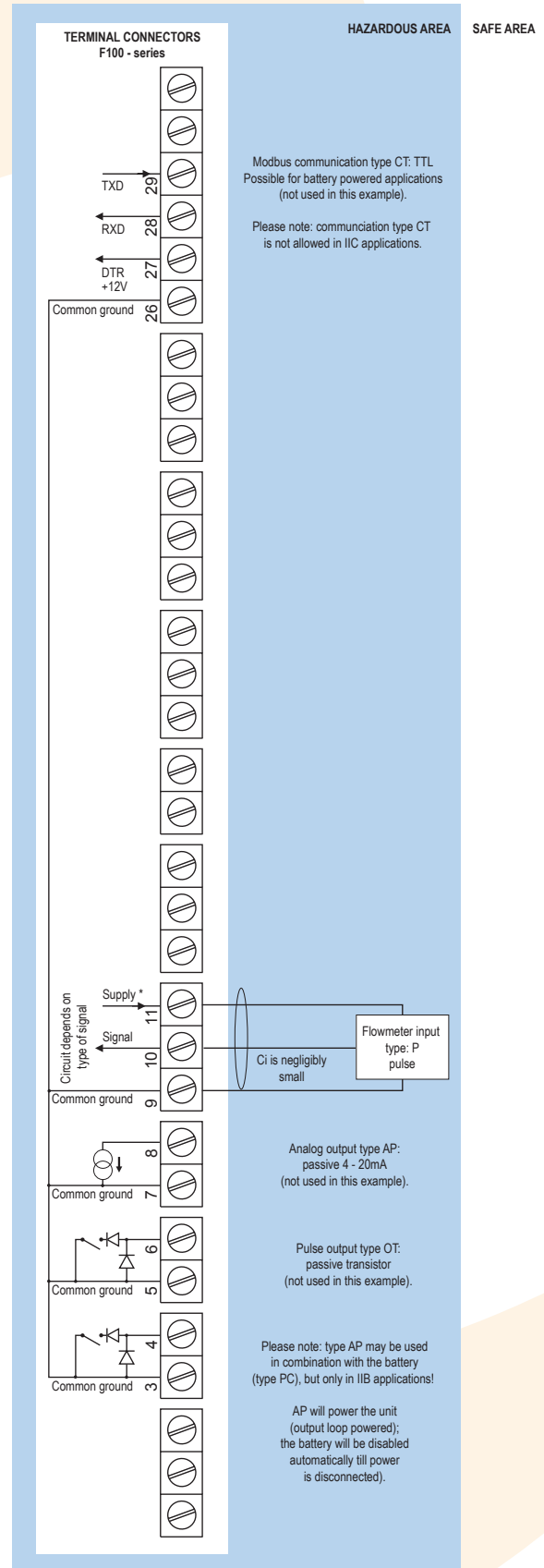
## Certificate of conformity KEMA 03ATEX1074 X

- IECEx DEK 11.0042X

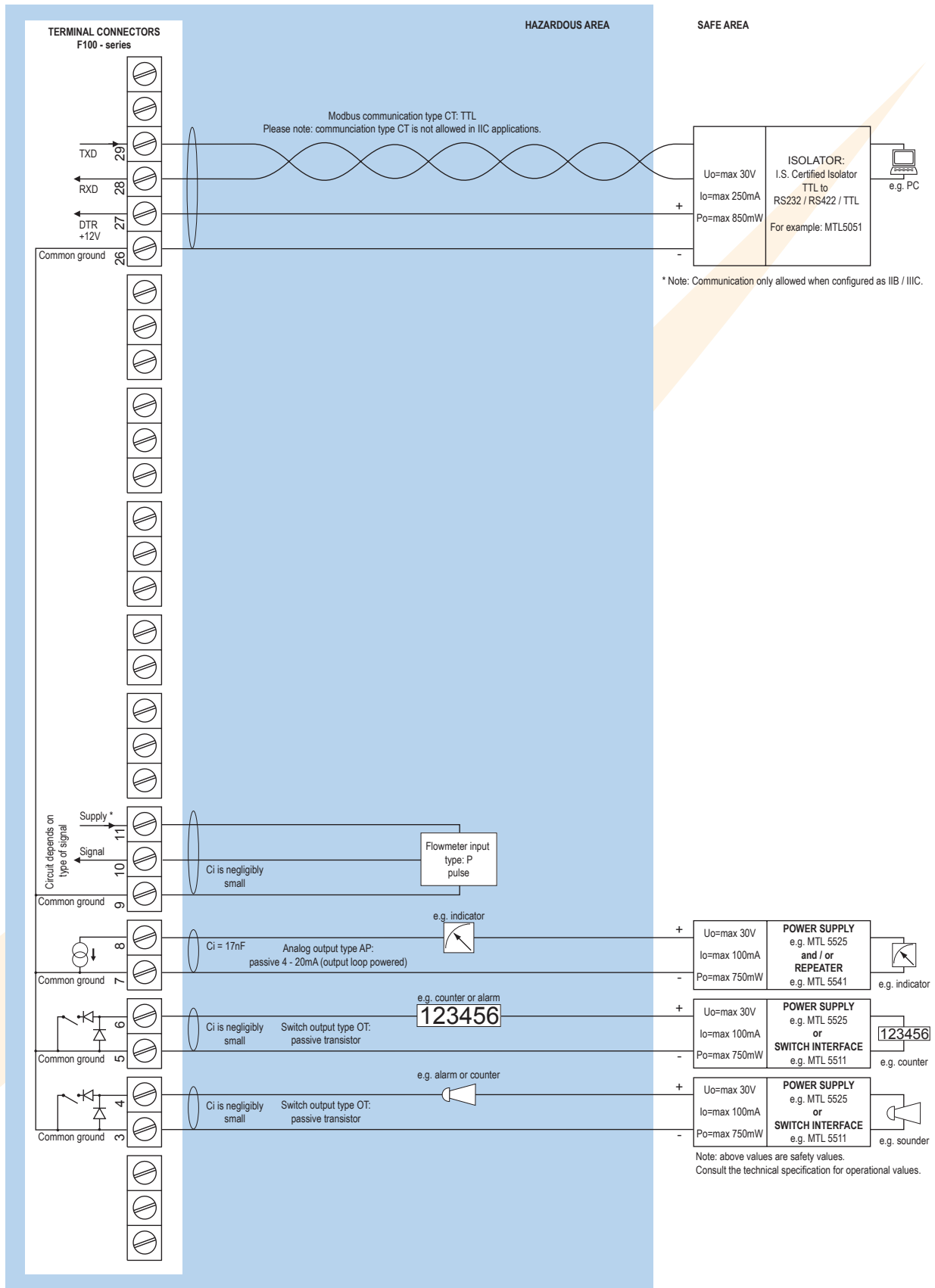


## Configuration example IIB / IIIC and IIC

### F118-P-(AP)-(CT)-(OT)-PC-XI - Battery powered unit

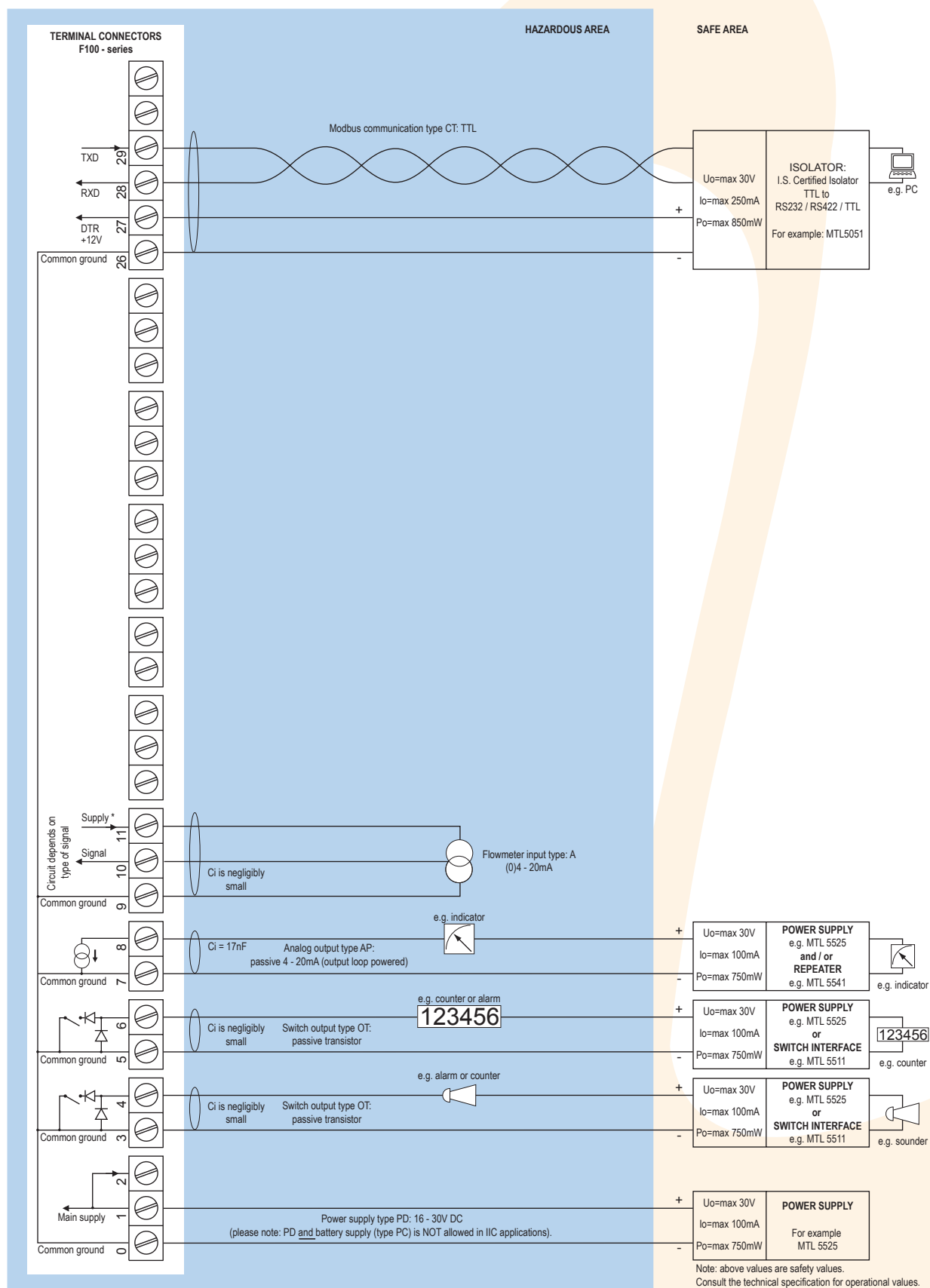


## Configuration example IIB / IIIC and IIC - F118-P-AP-(CT)-OT-PX-XI - Output loop powered



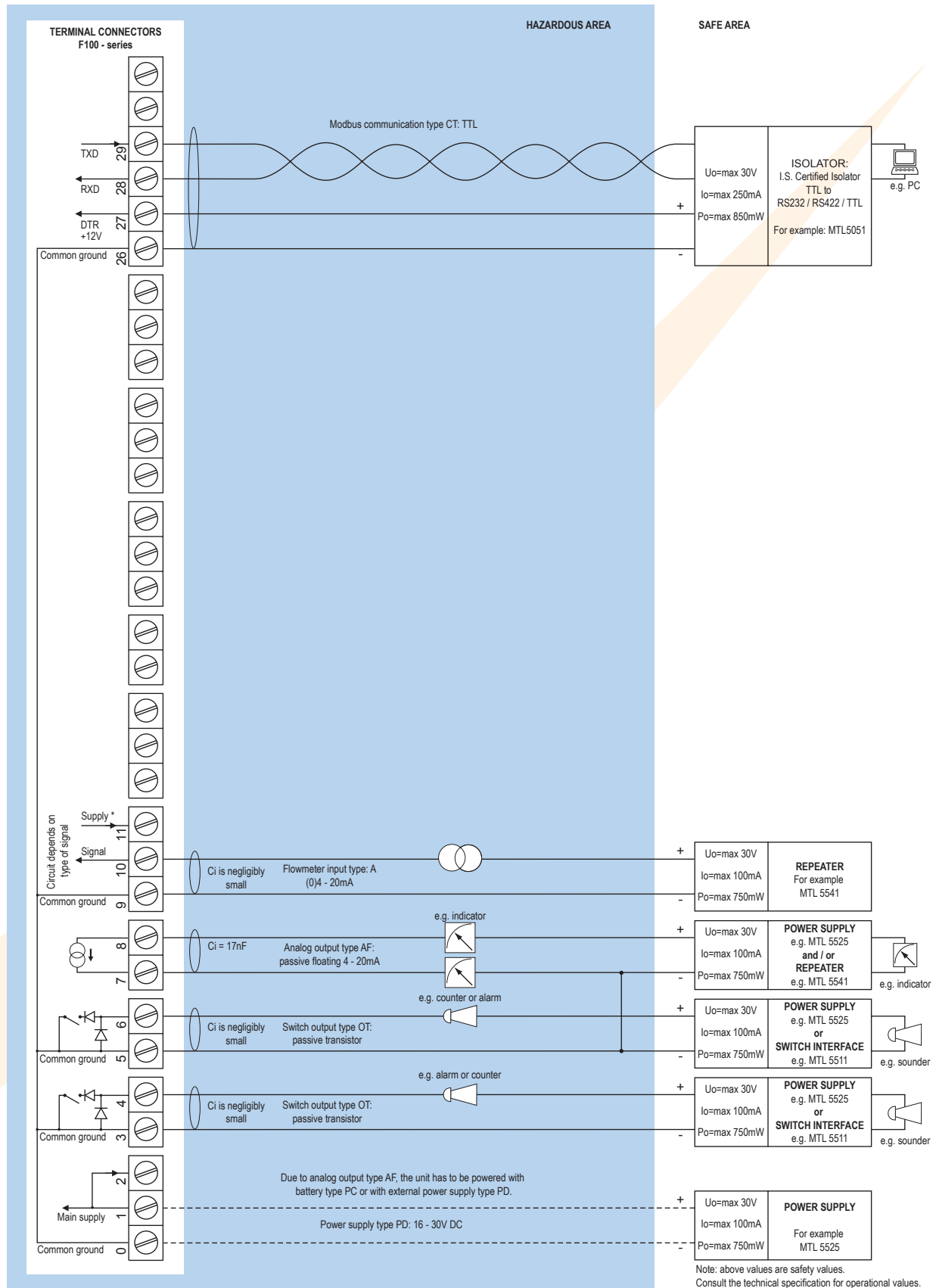
\* Note sensor supply voltage: 1.2V DC for coil sensors or 3.2V DC for other pulse sensors.

## Configuration example IIB / IIIC - F118-A-AP-CT-OT-PD-XI - Power supply 16 - 30V DC





**Configuration example IIB / IIIC - F118-A-AF-CT-OT-(PC)-(PD)-XI - Power supply 16 - 30V DC or battery powered**



\* Note power supply type PD: the supply voltage to pulse sensors is maximum 8.7V ( $U_o = \max 8.7V$   $I_o = \max 25mA$   $P_o = \max 150mW$ ) and to analog sensors as connected to terminal 1 (internally linked).

## Technical specification

### General

Display	
Type	High intensity reflective numeric and alphanumeric LCD, UV-resistant.
Dimensions	90 x 40mm (3.5" x 1.6").
Digits	Seven 17mm (0.67") and eleven 8mm (0.31") digits. Various symbols and measuring units.
Refresh rate	User definable: 8 times/sec. - 1 time/30 secs.
Option ZB	Transflective LCD with green LED backlight. Good readings in full sunlight and darkness.
Note ZB	Only available for safe area applications.

### Operating temperature

Standard unit	-40°C to +80°C (-40°F to +176°F).
Intrinsically Safe	-40°C to +70°C (-40°F to +158°F).

### Power requirements

Type PB	Long life Lithium battery - life-time depends upon settings and configuration - up to 5 years.
Type PC	Intrinsically Safe long life lithium battery - life-time depends upon settings and configuration - up to 5 years.
Type PD	8 - 24V AC / DC $\pm$ 10%. Power consumption max. 10 Watt. Intrinsically Safe: 16 - 30V DC; power consumption max. 0.75 Watt.
Type PF	24V AC / DC $\pm$ 10%. Power consumption max. 15 Watt.
Type PL	Input loop powered from sensor signal 4 - 20mA (type "A") - requires types AI or AF and OT (not Xi).
Type PM	115 - 230V AC $\pm$ 10%. Power consumption max. 15 Watt.
Type PX	8 - 30V DC. Power consumption max. 0.5 Watt.
Type ZB	12 - 24V DC $\pm$ 10% or internally powered with type PD / PF / PM. Power consumption max. 1 Watt.
Note PB/PF/PM	Not available Intrinsically Safe.
Note PF/PM	The total consumption of the sensors and outputs may not exceed 400mA @ 24V.
Note	For Intrinsically Safe applications, consult the safety values in the certificate.

### Sensor excitation

Type PB/PC/PX	3.2V DC for pulse signals and 1.2V DC for coil pick-up.
Note	This is not a real sensor supply. Only suitable for sensors with a very low power consumption like coils (sine wave) and reed-switches.
Type PD	1.2 / 3.2 / 8.2 / 12 / 24V DC - max. 50mA @ 24V DC.
Type PD-XI	1.2 / 3.2 / 8.2V DC - max. 7mA @ 8.2V DC and mains power supply voltage (as connected to terminal 1).
Note	In case PD-XI and signal A or U: the sensor supply voltage is according to the power supply voltage connected to terminal 1. Also terminal 2 offers the same voltage.
Type PF / PM	1.2 / 3.2 / 8.2 / 12 / 24V DC - max. 400mA @ 24V DC.

### Terminal connections

Type	Removable plug-in terminal strip. Wire max. 1.5mm <sup>2</sup> and 2.5mm <sup>2</sup> .
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### Data protection

Type	EEPROM backup of all settings. Backup of running totals every minute. Data retention at least 10 years.
Pass-code	Configuration settings can be pass-code protected.

### Casing

#### General

Window	Polycarbonate window.
Sealing	Silicone.
Control keys	Three industrial micro-switch keys. UV-resistant silicone keypad.

#### Aluminum wall / field mount enclosures

General	Die-cast aluminum wall/field mount enclosure IP67 / NEMA 4X with 2-component UV-resistant coating.
Dimensions	130 x 120 x 75mm (5.12" x 4.72" x 2.95") - W x H x D.
Weight	1100 gr.
Type HA	Cable entry: 2 x PG9 and 1 x M20.
Type HM	Cable entry: 2 x M16 and 1 x M20.
Type HN	Cable entry: 1 x M20.
Type HO	Cable entry: 2 x M20.
Type HP	Cable entry: 6 x M12.
Type HT	Cable entry: 1 x 1/2" NPT.
Type HU	Cable entry: 3 x 1/2" NPT.
Type HV	Cable entry: 4 x M20.
Type HZ	Cable entry: no holes.

#### GRP wall / field mount enclosures

General	GRP wall/field mount enclosure IP67 / NEMA 4X, UV-resistant and flame retardant.
Dimensions	130 x 120 x 75mm (5.12" x 4.72" x 2.95") - W x H x D.
Weight	600 gr.
Type HD	Cable entry: no holes.
Type HE	Cable entry: 2 x Ø 16mm and 1 x Ø 20mm.
Type HF	Cable entry: 1 x Ø 22mm (7/8").
Type HG	Cable entry: 2 x Ø 20mm.
Type HH	Cable entry: 6 x Ø 12mm.
Type HJ	Cable entry: 3 x Ø 22mm (7/8").
Type HK	Flat bottom, cable entry: no holes.

#### Panel mount enclosures



Dimensions	130 x 120 x 60mm (5.12" x 4.72" x 2.36") - W x H x D.
Panel cut-out	115 x 98mm (4.53" x 3.86") L x H.
Type HB	Die-cast aluminum panel mount enclosure IP65 / NEMA 4X.
Weight	600 gr.
Type HC	GRP panel mount enclosure IP65 / NEMA 4X, UV-resistant and flame retardant.
Weight	450 gr.

#### ABS wall / field mount enclosures


General	Silicone free ABS wall/field mount enclosure IP65 with EPDM and PE sealings. UV-resistant polyester keypad (old HD enclosure).
Dimensions	130 x 114 x 71mm (5.1" x 4.5" x 2.8") - W x H x D.
Weight	450 gr.
Type HS	Cable entry: no holes.

### Hazardous area

#### Intrinsically Safe (Type XI)

ATEX certification	 II 1 G Ex ia IIB/IIC T4 Ga. II 1 D Ex ia IIIC T100 °C Da IP6X.
IECEX certification	 Ex ia IIC/IIB T4 Ga. Ex ia IIIC T100 °C Da IP6X.
Ambient Ta	-40°C to +70°C (-40°F to +158°F).

#### Explosion proof (Type XF)

ATEX certification	 II 2 GD EEx d IIB T5.
Dimensions	300 x 250 x 200mm (11.8" x 9.9" x 7.9") L x H x D.
Weight	Appr. 15kg.

#### Environment

Electromagnetic compatibility	Compliant ref: EN 61326 (1997), EN 61010-1 (1993).
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### Signal inputs

#### Flowmeter

Type P	Coil / sine wave (minimum 20mVpp or 80mVpp - sensitivity selectable), NPN/PNP, open collector, reed-switch, Namur, active pulse signals 8 - 12 and 24V DC.
Frequency	Minimum 0Hz - maximum 7kHz for total and flow rate. Maximum frequency depends on signal type and internal low-pass filter. E.g. reed switch with low-pass filter: max. frequency 120Hz.
K-Factor	0.000010 - 9,999,999 with variable decimal position.
Low-pass filter	Available for all pulse signals.
Option ZF	coil sensitivity 10mVpp.
Type A	(0)4 - 20mA. Analog input signal can be scaled to any desired range within 0 - 20mA.
Type U	0 - 10V DC. Analog input signal can be scaled to any desired range within 0 - 10V DC.
Accuracy	Resolution: 14 bit. Error < 0.025mA / $\pm$ 0.125% FS. Low level cut-off programmable.
Span	0.000010 - 9,999,999 with variable decimal position.
Update time	Four times per second.
Voltage drop	Type A: 2.5V @ 20mA.
Load impedance	Type U: 3k $\Omega$ .
Relationship	Linear and square root calculation.
Note	For signal type A and U: external power to sensor is required; e.g. type PD.

### Signal outputs

#### Analog output

Function	Transmitting linearised flow rate.
Accuracy	10 bit. Error < 0.05%. Analog output signal can be scaled to any desired range.
Update time	Ten times per second.
Type AA	Active 4 - 20mA output (requires PD, PF or PM).
Type AB	Active 0 - 20mA output (requires PD, PF or PM).
Type AF	Passive floating 4 - 20mA output for Intrinsically Safe applications (requires XI + PC or PD).
Type AI	Passive galvanically isolated 4 - 20mA output - also available for battery powered models (requires PB, PD, PF, PL or PM).
Type AP	Passive 4 - 20mA output - not isolated. Unit will be loop powered.
Type AU	Active 0 - 10V DC output (requires PD, PF or PM).

#### Alarm / pulse output

Function	All outputs are user defined: pulse output, low or high alarm output or all alarm outputs.
Frequency	Max. 64Hz. Pulse length user definable between 7.8 msec up to 2 seconds.
Type OA	Three active 24V DC transistor outputs (PNP); max. 50mA per output (requires PD, PF or PM).
Type OR	Two electro-mechanical relay outputs isolated (N.O.) - max. switch power 230V AC - 0.5A (requires PF or PM) and one transistor output OT or OA.
Type OT	Three passive transistor outputs (NPN) - not isolated. Max. 50V DC - 300mA per output.
Note	Intrinsically Safe applications: only two transistor outputs type OT available.

#### Communication option

Function	Reading display information, reading / writing all configuration settings.
Protocol	Modbus RTU.
Speed	1200 - 2400 - 4800 - 9600 baud.
Addressing	Maximum 255 addresses.
Type CB	RS232
Type CH	RS485 2-wire
Type CI	RS485 4-wire
Type CT	TTL Intrinsically Safe.

### Operational

#### Operator functions

Displayed functions	<ul style="list-style-type: none"> <li>Linearised flow rate and / or total.</li> <li>Linearised total and accumulated total.</li> <li>Low flow rate alarm value.</li> <li>High flow rate alarm value.</li> <li>Total can be reset to zero by pressing the CLEAR-key twice.</li> <li>Alarm values can be set (or only displayed).</li> </ul>
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#### Total

Digits	7 digits.
Units	L, m <sup>3</sup> , GAL, USGAL, kg, lb, bbl, no unit.
Decimals	0 - 1 - 2 or 3.
Note	Total can be reset to zero.

#### Accumulated total

Digits	11 digits.
Units / decimals	According to selection for total.
Note	Can not be reset to zero.

#### Flow rate

Digits	7 digits.
Units	mL, L, m <sup>3</sup> , Gallons, kg, Ton, lb, bl, cf, RND, ft <sup>3</sup> , scf, Nm <sup>3</sup> , NL, ical - no units.
Decimals	0 - 1 - 2 or 3.
Time units	/sec - /min - /hr - /day.

#### Alarm values

Digits	7 digits.
Units	According to selection for flow rate.
Decimals	According to selection for flow rate.
Time units	According to selection for flow rate.
Type of alarm	Low and high flow rate alarm. Includes alarm delay time and configurable alarm outputs.

## Ordering information

Standard configuration: F118-P-AP-CX-EX-HC-IX-OT-PX-TX-XX-ZX.

Ordering information:	F118	-	-A	-C	-EX	-H	-IX	-O	-P	-TX	-X	-Z
<b>Flowmeter input signal</b>												
A	⊗											
P	⊗											
U	⊗											
<b>Analog output signal</b>												
AA												
AB												
AF	⊗											
AI												
AP	⊗											
AU												
<b>Communication</b>												
CB												
CH												
CI												
CT	⊗											
CX	⊗											
<b>Flow equations</b>												
EX	⊗											
<b>Panel mount enclosures - IP65 / NEMA4X</b>												
HB	⊗											
HC	⊗											
<b>GRP field / wall mount enclosures - IP67 / NEMA4X</b>												
HD	⊗											
HE	⊗											
HF	⊗											
HG	⊗											
HH	⊗											
HJ	⊗											
HK	⊗											
<b>Aluminum field / wall mount enclosures - IP67 / NEMA4X</b>												
HA	⊗											
HM	⊗											
HN	⊗											
HO	⊗											
HP	⊗											
HT	⊗											
HU	⊗											
HV	⊗											
HZ	⊗											
<b>ABS field / wall mount enclosures - IP65</b>												
HS	⊗											
<b>Additional inputs</b>												
IX	⊗											
<b>Outputs</b>												
OA												
OR												
OT	⊗											
<b>Power supply</b>												
PB												
PC	⊗											
PD	⊗											
PF												
PL												
PM												
PX	⊗											
<b>Temperature input signal</b>												
TX	⊗											
<b>Hazardous area</b>												
XI	⊗											
XF												
XX												
<b>Other options</b>												
ZB												
ZF	⊗											
ZX	⊗											

The bold marked text contains the standard configuration.

⊗ Available Intrinsically Safe.



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