PRESSURE MEASUREMENT


The electronic pressure switch DS 400 is the successful combination of:

- intelligent pressure switch
- digital display
and is suitable for universal usage in machine and plant engineering. The rotatable stainless steel globe housing is predestined for hard conditions and difficult installation positions due to its high functionality and robustness.
In 3-wire-version optionally an analogue output is available with configurable start and end point. Thereby the DS 400 becomes a precise pressure transmitter. 2-wire-version features an analogue output as standard, optionally available with Exprotection. So BD SENSORS is one of the few competitors on the world market offering intelligent, intrinsically safe electronic pressure switches, for the use in explosion hazard areas.

The 4-digit LED display, which is mounted rotatable in the housing, shows the system pressure and allows programming. The configuration works menu controlled and is easy to handle also without previous knowledge.

Typical areas of use are:

- machine and plant engineering
- test benches
- environmental engineering


## DS 400

Intelligent Electronic Pressure Switch Completely in Stainless Steel with or without Analogue Output

- piezoresistive stainless steel sensor
- up to 2 contacts, configurable
- analogue output in 2- and 3-wire version
- nominal pressure range from 0... 100 mbar up to $0 \ldots 600$ bar
- 4-digit LED display, rotatable and configurable
- configuration of contacts (switch on / switch off points, hysteresis / window mode, switch on / switch off delay)
- analogue output:
- 3-wire circuit:
option: 4 ... 20 mA or
$0 . . .10 \mathrm{~V}$; start and
end point adjustable
- 2-wire circuit:
standard: 4 ... 20 mA
Ex-protection optionally
- special functions (access protection, min. / max. value memory)
- several mechanical pressure ports
- industrial standard with reference to accuracy, thermal behaviour and long term stability
$C \in\langle\varepsilon\rangle$
Electronic Pressure Switch

| Input pressure range |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Nominal pressure gauge | [bar] | -1 ... 0 | 0.1 | 0.25 | 0.4 | 1 | 2.5 | 4 | 10 | 25 | 40 |
| Nominal pressure abs. | [bar] | - | 0.1 | 0.25 | 0.4 | 1 | 2.5 | 4 | 10 | 25 | 40 |
| Permissible overpressure | [bar] | 3 | 1 | 1 | 1 | 3 | 6 | 20 | 60 | 60 | 100 |
| Nominal pressure gauge | [bar] |  | 100 |  |  |  |  | 400 |  |  |  |
| Nominal pressure abs. | [bar] |  | 100 |  |  |  |  | 400 |  |  |  |
| Permissible overpressure | [bar] |  | 340 |  |  |  |  | 600 |  |  |  |

## Output signal / Supply

## Analogue output

| 2-wire | standard: $4 \ldots 20 \mathrm{~mA} / \mathrm{V}_{\mathrm{s}}=18 . .41 \mathrm{~V}_{\mathrm{DC}}$ | Ex-protection: $\mathrm{V}_{\mathrm{S}}=17 \ldots 28 \mathrm{~V}_{\mathrm{DC}}$ |  |
| :---: | :---: | :---: | :---: |
| 3-wire (in preparation) | standard: without options: $\quad 4 \ldots 20 \mathrm{~mA} / \mathrm{V}_{\mathrm{s}}=19 \ldots 30 \mathrm{~V}_{\mathrm{DC}}$ | $0 \ldots 10 \mathrm{~V} / \mathrm{V}_{\mathrm{s}}=19 \ldots 30 \mathrm{~V}_{\mathrm{Dc}}$ |  |
| Accuracy |  | IEC 60770 ${ }^{2}$ | BFSL |
|  | standard: nominal pressure $>0.4$ bar: nominal pressure $\leq 0.4$ bar: option: nominal pressure $>0.4$ bar: | $\begin{aligned} & \leq \pm 0.35 \% \text { FSO } \\ & \leq \pm 0.50 \% \text { FSO } \\ & \leq \pm 0.25 \% \text { FSO } \end{aligned}$ | $\begin{aligned} & \leq \pm 0.175 \% \text { FSO } \\ & \leq \pm 0.250 \% \text { FSO } \\ & \leq \pm 0.125 \% \text { FSO } \end{aligned}$ |
| Permissible load | $\begin{array}{ll} \text { current 2-wire: } & \mathrm{R}_{\max }=\left[\left(\mathrm{V}_{\mathrm{s}}-\mathrm{V}_{\mathrm{s} \min }\right) / 0.02\right] \Omega \\ \text { current 3-wire: } & \mathrm{R}_{\max }=500 \Omega \\ \text { voltage 3-wire: } & \mathrm{R}_{\min }=10 \mathrm{k} \Omega \end{array}$ |  |  |
| Response time | 2-wire: < 10 msec | 3-wire: 30 msec |  |
| Contact ${ }^{3}$ |  |  |  |
| Number, type | 1 or 2 independent PNP outputs |  |  |
| Switching current | 2-wire: standard: contact rating max. 125 mA , short-circuit resistant; $\mathrm{V}_{\text {switch }}=\mathrm{V}_{\mathrm{s}}-2 \mathrm{~V}$ Ex-protection: max. switching current ${ }^{4}: 70 \mathrm{~mA}$; max. $\mathrm{L}_{\mathrm{o}}=2 \mathrm{mH} ;$ max. $\mathrm{C}_{0}=40 \mathrm{nF}$ 3-wire: contact rating max. 500 mA , short-circuit resistant |  |  |
| Accuracy of contacts |  | IEC 60770 ${ }^{2}$ | BFSL |
|  | $\begin{array}{ll}\text { standard: } & \text { nominal pressure }>0.4 \text { bar: } \\ & \text { nominal pressure } \leq 0.4 \text { bar: } \\ \text { option: } & \text { nominal pressure }>0.4 \text { bar: }\end{array}$ | $\begin{aligned} & \leq \pm 0.35 \% \text { FSO } \\ & \leq \pm 0.50 \% \text { FSO } \\ & \leq \pm 0.25 \% \text { FSO } \end{aligned}$ | $\begin{aligned} & \leq \pm 0.175 \% \text { FSO } \\ & \leq \pm 0.250 \% \text { FSO } \\ & \leq \pm 0.125 \% \text { FSO } \end{aligned}$ |
| Repeatability | $\leq \pm 0.1$ \% FSO |  |  |
| Switching frequency | 2-wire: max. 10 Hz | 3-wire: 50 Hz |  |
| Switching cycles | $>100 \times 10^{6}$ |  |  |
| Delay time | $0 \ldots 100 \mathrm{sec}$ |  |  |


| Thermal errors (Offset and Span) |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Nominal pressure $\mathrm{P}_{\mathrm{N}} \quad[\mathrm{bar}]$ | -1 ... 0 | $\leq 0.1$ | $\leq 0.25$ | $\leq 0.4$ | $\leq 1.0$ | > 1.0 |
| Tolerance band [\% FSO] | $\leq \pm 0.75$ | $\leq \pm 2$ | $\leq \pm 1.5$ | $\leq \pm 1$ | $\leq \pm 1$ | $\leq \pm 0.75$ |
| TC, average [\% FSO / 10 K ] | $\pm 0.07$ | $\pm 0.3$ | $\pm 0.2$ | $\pm 0.14$ | $\pm 0.1$ | $\pm 0.07$ |
| in compensated range [ ${ }^{\circ} \mathrm{C}$ ] | 0 ... 70 |  | 0 ... 50 |  |  |  |

## Electrical protection

Short-circuit protection Reverse polarity protection Electromagnetic compatibility Option Ex-protection only with $4 \ldots 20 \mathrm{~mA}$ / 2-wire AX14-DS 400
permanent
no damage, but also no function
emission and immunity according to EN 61326
zone $0^{5}$ : II 1 G EEx ia IIC T4
safety technical maximum values: $\mathrm{U}_{\mathrm{i}}=28 \mathrm{~V}, \mathrm{I}_{\mathrm{i}}=93 \mathrm{~mA}, \mathrm{P}_{\mathrm{i}}=660 \mathrm{~mW}$

## Display

## Type

 4-digit, 7-segment-LED display, digit height 10 mm , visible area $37.2 \times 11 \mathrm{~mm}$Range
-1999 ... +9999
Accuracy
Digital damping
$0.1 \% \pm 1$ digit
Measured value update
$0.3 \ldots 30 \mathrm{sec}$ (programmable)
$0.0 \ldots 10 \mathrm{sec}$ (programmable)

[^0]

Permissible temperatures

| Medium | -25... $125^{\circ} \mathrm{C}$ |  |  |
| :---: | :---: | :---: | :---: |
| Electronics / environment | $-25 \ldots 8{ }^{\circ} \mathrm{C}$ | Ex-protection: | application in zone 0 : $\quad-20 \ldots 60^{\circ} \mathrm{C}$ application in zone 1 or higher: $-25 \ldots 70^{\circ} \mathrm{C}$ |
| Storage | $-40 . . .85{ }^{\circ} \mathrm{C}$ |  |  |

Dimensions

## Standard



## Design



G1/2" DIN 3852 M20×1,5


G1/2" EN 837 M20×1.5


G1/4" DIN 3852
M10x1; M12×1; M12×1.5 (up to 100 bar )


G1/2" flush (DIN 3852) ${ }^{7}$ (up to 40 bar)


G1/4" EN 837


1/2" NPT
$\Rightarrow$ Total length of devices with nominal pressure range $P_{N}>40$ increases by 14 mm !
$\Rightarrow$ Total length of devices with Ex-protection increases by 20 mm !

[^1]Electrical connection


M12×15-pin

cable gland ${ }^{8}$

## Materials

| Pressure port | stainless steel $1.4571(316 \mathrm{Ti})$ |
| :--- | :--- |
| Housing | stainless steel $1.4301(304)$ |
| Viewing glass | laminated safety glass |
| Seals (media wetted) | standard: $\mathrm{P}_{\mathrm{N}} \leq 40$ bar: FKM / $\mathrm{P}_{\mathrm{N}}>40$ bar: NBR <br> option: $\quad$ welded version for pressure ports according to EN 837 with pressure ranges $\mathrm{P}_{\mathrm{N}}$ <br> between 0,25 bar and 40 bar; others on request |
| Diaphragm <br> Media wetted parts | stainless steel 1.4435 (316L) |


| Miscellaneous |  |
| :--- | :--- |
| Cable capacitance ${ }^{9}$ | signal line/shield also signal line/signal line: $160 \mathrm{pF} / \mathrm{m}$ |
| Cable inductance $^{9}$ | signal line/shield also signal line/signal line: $1,0 \mu \mathrm{H} / \mathrm{m}$ |
| Current consumption <br> (without contacts) | 2-wire signal output current: max. 25 mA <br> 3-wire signal output current: max. $45 \mathrm{~mA}+$ signal current <br> 3-wire signal output voltage: max. 45 mA |
| Weight | approx. 400 g |
| Installation position | any ${ }^{10}$ |
| Operational life | $>100 \times 10^{6}$ cycles |
| Ingress protection | IP 67 |


| Pin configuration |  |  |  |
| :--- | :--- | :--- | :--- |
| Electrical connection | M12x1 metal (5-pin) | cable colours (DIN 47100) ${ }^{9}$ |  |
| 2-wire- | Supply + | 1 | white |
| system | Supply - | 3 | brown |
|  | Contact 1 | 4 | grey |
|  | Contact 2 | Ground | plug housing / pressure port |

Wiring diagrams


[^2]
[^0]:    ${ }^{1}$ measurement starts with ambient pressure
    ${ }^{2}$ accuracy according to IEC 60770 - limit point adjustment (non-linearity, hysteresis, repeatability)
    ${ }^{3}$ with Ex-protection max. 1 contact possible
    ${ }^{4}$ the real switching current in the application depends on the power supply unit
    ${ }^{5}$ approved for atmospheric pressure from 0.8 bar up to 1.1 bar

[^1]:    ${ }^{6}$ on request
    ${ }^{7}$ not possible for vacuum ranges

[^2]:    ${ }^{8}$ different cable types and lengths available; standard: 2 m PVC cable without ventilation tube, optionally cable with ventilation tube
    ${ }^{9}$ if the electrical connection is a mounted cable by factory
    ${ }^{10}$ Pressure switches are calibrated in a vertical position with the pressure connection down. If this position is changed on installation there can be slight deviations in the zero point for pressure ranges $\mathrm{P}_{\mathrm{N}} \leq 1$ bar.

