



The electronic pressure switch DS 400 is the successful combination of:

- intelligent pressure switch
- digital display

and is suitable for universal usage in machine and plant engineering. The rotatable stainless steel globe housing is predestined for hard conditions and difficult installation positions due to its high functionality and robustness.

In 3-wire-version optionally an analogue output is available with configurable start and end point. Thereby the DS 400 becomes a precise pressure transmitter. 2-wire-version features an analogue output as standard, optionally available with Exprotection. So BD SENSORS is one of the few competitors on the world market offering intelligent, intrinsically safe electronic pressure switches, for the use in explosion hazard areas.

The 4-digit LED display, which is mounted rotatable in the housing, shows the system pressure and allows programming. The configuration works menu controlled and is easy to handle also without previous knowledge.

Typical areas of use are:

- ▶ machine and plant engineering
- ▶ test benches
- environmental engineering

# DS 400

Intelligent Electronic Pressure Switch Completely in Stainless Steel with or without Analogue Output

- piezoresistive stainless steel sensor
- ▶ up to 2 contacts, configurable
- analogue output in 2- and 3-wire version
- nominal pressure range from 0 ... 100 mbar up to 0 ... 600 bar
  - 4-digit LED display, rotatable and configurable
  - configuration of contacts (switch on / switch off points, hysteresis / window mode, switch on / switch off delay)
  - analogue output:
    - 3-wire circuit: option: 4 ... 20 mA or 0 ... 10 V; start and end point adjustable
    - 2-wire circuit: standard: 4 ... 20 mA Ex-protection optionally
  - special functions (access protection, min. / max. value memory)
  - several mechanical pressure ports
  - industrial standard with reference to accuracy, thermal behaviour and long term stability



**US 400**Electronic Pressure Switch

Functions

Input pressure i	rang	е									
Nominal pressure gauge	[bar]	-1 0	0.1	0.2	5 0.4	1	2.5	4	10	25	40
Nominal pressure abs.	[bar]	-	0.1	0.2	5 0.4	1	2.5	4	10	25	40
Permissible overpressure	[bar]	3	1	1	1	3	6	20	60	60	100
Nominal pressure gauge 1	[bar]	100			250			400		600	
Nominal pressure abs.	[bar]	100			250			400		600	
Permissible overpressure	[bar]		340		600		600			1000	

Output signal / S	Supply					
Analogue output						
2-wire	standard: 4 20 mA / $V_s = 18 41 V_{DC}$	standard: 4 20 mA / $V_s = 18$ 41 $V_{DC}$ Ex-protection: $V_s = 17$ 28 $V_{DC}$				
3-wire (in preparation)	standard: without options: $4 \dots 20 \text{ mA} / \text{V}_s = 19 \dots 30 \text{ V}_{DC}$	0 10 V / V <sub>s</sub> = 19 .	30 V <sub>pc</sub>			
Accuracy		IEC 60770 <sup>2</sup>	BFSL			
·	standard: nominal pressure > 0.4 bar:	≤ ± 0.35 % FSO	≤ ± 0.175 % FSO			
	nominal pressure ≤ 0.4 bar:	≤ ± 0.50 % FSO	≤ ± 0.250 % FSO			
	option: nominal pressure > 0.4 bar:	≤ ± 0.25 % FSO	≤ ± 0.125 % FSO			
Permissible load	current 2-wire: $R_{max} = [(V_s - V_{s min}) / 0.02] \Omega$ current 3-wire: $R_{max} = 500 \Omega$ voltage 3-wire: $R_{min} = 10 k\Omega$					
Response time	2-wire: < 10 msec	3-wire: 30 msec				
Contact <sup>3</sup>						
Number, type	1 or 2 independent PNP outputs					
Switching current	2-wire: standard: contact rating max. 125 n Ex-protection: max. switching currer 3-wire: contact rating max. 500 mA, short-o	nt <sup>4</sup> : 70 mA; max. L <sub>o</sub> = 2 m				
Accuracy of contacts		IEC 60770 <sup>2</sup>	BFSL			
	standard: nominal pressure > 0.4 bar:	≤ ± 0.35 % FSO	≤ ± 0.175 % FSO			
	nominal pressure ≤ 0.4 bar:	≤ ± 0.50 % FSO	≤ ± 0.250 % FSO			
	option: nominal pressure > 0.4 bar:	≤ ± 0.25 % FSO	≤ ± 0.125 % FSO			
Repeatability	≤ ± 0.1 % FSO					
Switching frequency	2-wire: max. 10 Hz	3-wire: 50 Hz				
Switching cycles	> 100 x 10 <sup>6</sup>					
Delay time	0 100 sec					

Thermal er	rors (Offse	t and Span)					
Nominal pressure	P <sub>N</sub> [bar]	-1 0	≤ 0.1	≤ 0.25	≤ 0.4	≤ 1.0	> 1.0
Tolerance band	[% FSO]	$\leq$ $\pm$ 0.75	≤ ± 2	≤ ± 1.5	≤ ± 1	≤ ± 1	≤ ± 0.75
TC, average	[% FSO / 10 K]	± 0.07	± 0.3	± 0.2	± 0.14	± 0.1	± 0.07
in compensated ra	ange [°C]	0 70		0 50		0	. 70

Electrical protection	Electrical protection					
Short-circuit protection	permanent					
Reverse polarity protection	no damage, but also no function					
Electromagnetic compatibility	emission and immunity according to EN 61326					
Option Ex-protection only with 4 20 mA / 2-wire AX14-DS 400	zone 0 $^{5}$ : II 1 G EEx ia IIC T4 safety technical maximum values: $U_i$ = 28 V, $I_i$ = 93 mA, $P_i$ = 660 mW					

Display	
Type	4-digit, 7-segment-LED display, digit height 10 mm, visible area 37.2 x 11 mm
Range	-1999 <b>+</b> 9999
Accuracy	0.1 % ± 1 digit
Digital damping	0.3 30 sec (programmable)
Measured value update	0.0 10 sec (programmable)

<sup>&</sup>lt;sup>1</sup> measurement starts with ambient pressure

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<sup>&</sup>lt;sup>2</sup> accuracy according to IEC 60770 – limit point adjustment (non-linearity, hysteresis, repeatability)

 $<sup>^{\</sup>rm 3}$  with Ex-protection max. 1 contact possible

<sup>&</sup>lt;sup>4</sup> the real switching current in the application depends on the power supply unit

 $<sup>^{\</sup>rm 5}$  approved for atmospheric pressure from 0.8 bar up to 1.1 bar

Mechanical stability	
Vibration	5 g RMS (20 2000 Hz)
Shock	100 g / 11 msec

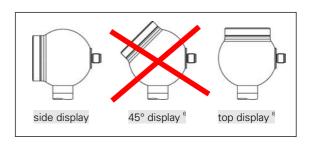
Permissible temperatures						
Medium	-25 125 °C					
Electronics / environment	-25 85 °C	Ex-protection:	application in zone 0: application in zone 1 or higher:	-20 60 °C -25 70 °C		
Storage	-40 85 °C					

## Dimensions

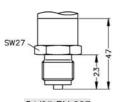
## **Standard**

# Ø26,5 SW27

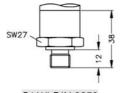
### Design



G1/2" DIN 3852 M20x1,5



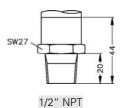
G1/2" EN 837 M20x1.5

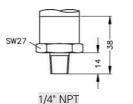


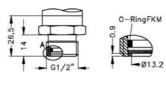
G1/4" DIN 3852 M10x1; M12x1; M12x1.5 (up to 100 bar)



G1/4" EN 837







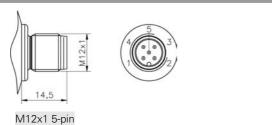
G1/2" flush (DIN 3852) 7 (up to 40 bar)

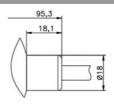
- Total length of devices with nominal pressure range  $P_N > 40$  increases by 14 mm!
- Total length of devices with Ex-protection increases by 20 mm!

<sup>&</sup>lt;sup>6</sup> on request

<sup>&</sup>lt;sup>7</sup> not possible for vacuum ranges

## Electrical connection





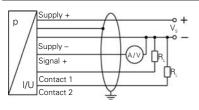
cable gland 8

Materials	
Pressure port	stainless steel 1.4571 (316Ti)
Housing	stainless steel 1.4301 (304)
Viewing glass	laminated safety glass
Seals (media wetted)	standard: $P_N \le 40$ bar: FKM / $P_N > 40$ bar: NBR option: welded version for pressure ports according to EN 837 with pressure ranges $P_N$ between 0,25 bar and 40 bar; others on request
Diaphragm	stainless steel 1.4435 (316L)
Media wetted parts	pressure port, seal, diaphragm

Miscellaneous	
Cable capacitance 9	signal line/shield also signal line/signal line: 160 pF/m
Cable inductance 9	signal line/shield also signal line/signal line: 1,0 μH/m
Current consumption (without contacts)	2-wire signal output current: max. 25 mA 3-wire signal output current: max. 45 mA + signal current 3-wire signal output voltage: max. 45 mA
Weight	approx. 400 g
Installation position	any <sup>10</sup>
Operational life	> 100 x 10 <sup>6</sup> cycles
Ingress protection	IP 67

Pin conf	guration		
Electrical coni	nection	M12x1 metal (5-pin)	cable colours (DIN 47100) <sup>9</sup>
2-wire- system	Supply + Supply - Contact 1 Contact 2	1 3 4 5	white brown grey pink
	Ground	plug housing / pressure port	yellow / green (shield)
3-wire- system	Supply + Supply - Signal + Contact 1 Contact 2	1 3 2 4 5	white brown green grey pink
	Ground	plug housing / pressure port	yellow / green (shield)

## Wiring diagrams



<sup>&</sup>lt;sup>8</sup> different cable types and lengths available; standard: 2 m PVC cable without ventilation tube, optionally cable with ventilation tube

This data sheet contains product specification, properties are not guaranteed. Subject to change without notice.

<sup>9</sup> if the electrical connection is a mounted cable by factory

Pressure switches are calibrated in a vertical position with the pressure connection down. If this position is changed on installation there can be slight deviations in the zero point for pressure ranges  $P_N \le 1$  bar.